



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SB-283 C77400

Standard Specification for Copper and Copper-Alloy Die Forgings

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-283 Copper and Copper-Alloy Die Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Forging

Chemical Composition			Heat Treatment	
Ni + Co	Ni% + Co%	9.000 - 11.000	Normalizing or Annealing or Tempering	
Lead	Pb %	0.090 max.		
Copper	Cu %	43.000 - 47.000		
Zinc	Zn %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
Mechanical Properties				
Tensile Strength in Mpa		570 min.		
Yield Strength in Mpa		250 min.		
Elongation in %		25 min.		
Reduction of Area in %		-		
Hardness in HRB		73 min.		
Impact in Joule		-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B124 C77400	ASTM	USA	Rod, Bar and Shapes
B283 C77400	ASTM	USA	Forging
C77400	UNS	USA	Rod, Bar and Shape
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS